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Date:

Signature:

Naomi Holliday

SIR:

Applicant submits herewith a Power of Attorney by Assignee of Entire Interest (and Revocation of Prior Powers) and 3.73(b) Statement in the above-identified patent application.

No fee is believed due for submission of this Power of Attorney. If there is a fee however, the Commissioner is hereby authorized to charge such fee to the Kenyon & Kenyon LLP Deposit Account No. 11-0600

By:

Dated: December 7, 2006

Respectfully submitted,

Kevin T. Godlewski (Reg. No. 47,598)

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(212) 425-5288 (facsimile)

**CUSTOMER NO.: 26646** 



U.S. DEPARTMENT OF COMMERCE PATENT AND TRADEMARK OFFICE			
POWER OF ATTORNEY BY ASSIGNEE OF ENTIRE INTEREST (REVOCATION OF PRIOR POWERS AND APPOINTMENT OF NEW POWER) and 3.73(b) STATEMENT		Docket Number: 13877/18401 (formerly 116631)	
Application Number: 10/623,573	Filing Date: July 22, 2003	Examiner: Helen F. PRATT	Art Unit: 1761
Invention Title: USE OF CARBOHYDRATE-BASED METAL COMPLEXES IN NON-CAKING SALT COMPOSITIONS		Inventor(s): Robert Michael GEERTMAN	

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SIR:

**AKZO NOBEL N. V.**, as assignee of the entire interest of the above-identified patent application by virtue of the executed assignment as indicated below, hereby revokes all powers of attorney previously given and appoints the practitioners associated with Kenyon & Kenyon LLP's customer number:

## 26646

to prosecute and transact all business in the Patent and Trademark Office connected therewith.

**AKZO NOBEL N. V.**, is the assignee of the entire right, title and interest in U.S. Patent Application Serial No. 10/623,573 by virtue of the following chain of title from the inventor(s) to the current assignee as shown below:

From: Robert Michael GEERTMAN

To: AKZO NOBEL N. V.

The document was recorded in the United States Patent and Trademark Office on January 28, 2004 at

Reel 014288, Frame 0047, or for which a copy thereof is attached.

Please send all correspondence and direct telephone calls to:

Patrick J. Birde, Esq. Kenyon & Kenyon LLP One Broadway New York, NY 10004 Customer No: 26646

The undersigned is authorized to act on behalf of the assignee:

Date: November 23, 2006

AKZO NOBEL N.V.

Bv:

Name: Pieter Cornelis Schalkwijk

Title: Holder of Proxy

Bv:

Name: Petrus Hubertus van Deursen

Title: Holder of Proxy